

MORISEIKY NL2500Y/1250 with gantry robot.

Brand: Mori Seiki

Type: NL 2500Y / 1250

Year: 2007

Serial number: NL251GK3695

Turning length: 450 mm

Spindle boring: 80 mm

Speed from N: 1 rpm

Speed till N: 4000 rpm

Number of tool changer stations: 12

Coolant pump: Yes

Chip conveyor: Yes

CNC control, brand, type: Mitsubishi M720BM

Engine power: 26 kW

Electric connection: 400 V

Manual present: Yes

Dimension L: 8320 mm

Dimension W: 2500 mm

Dimension H: 3050 mm

Description: Center distance 1200 mm, complete coolant system 1.1 kW (6 bar) for coolant supply by revolver and tool holder, foot switch for clamping system, additional equipment: chip conveyor along the axis of rotation Type plate conveyor Version / 1250, stronger main spindle motor 26/22 kW, air nozzle for blowing off the main spindle , Tailstock with rotating quill MK4, version / 1250, footswitch for operation of the electronic quill, blowing off the counter tip, interface for steady rest SMW AUTOBLOCK programmable (towed by the turret, steady rest SMW AUTOBLOCK SLU-2Z D 8 - 101 mm, cooling of the spindle nut (X -Axis, high-pressure unit up to 22 bar "Kowap type KVE400 high and low pressure cooling water cleaning with large cartridge filter, oil separator" Mori Seiki ", interface for automatic bar magazine, signal lamp (3-fold), workpiece holder capacity D 80 mm, L = 200 mm, P = 3 daN, 10 additional M-signals for robot control, without tools and fixtures imitate, with CE conformity declaration